Safety Data Sheet
Hempel's Epoxy Filler 35259 Base

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758 - United Kingdom (UK)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name :	Hempel's Epoxy Filler 35259 Base
Product identity :	3525959810, 0000952B
Product type :	epoxy filler/putty (base for multi-component product)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application :	buildings and metal industry. ships and shipyards
Ready-for-use mixture :	35250 = 35259 1 vol. / 95250 1 vol. 35251 = 35259 1 vol. / 95250 1 vol. 35253 = 35259 1 vol. / 95250 1 vol.
Identified uses :	Consumer applications, Professional applications.

1.3 Details of the supplier of the safety data sheet

Company details :

Hempel UK Ltd
Berwyn House, The Pavilions
Llantarnam Park
Cwmbran
South Wales NP44 3FD
Telephone: 01633 833600
hempel@hempel.com

1.4 Emergency telephone number

Emergency telephone number (with hours of operation)

UK: **01633 833600** (08.00 - 17.00)
Ireland: **01 809 2166** (National Poisons Information Centre, Monday-Sunday; 08:00-22:00)

See Section 4 of the safety data sheet (first aid measures).

Date of issue :	11 December 2025
Date of previous issue :	27 August 2025.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION
Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION
Skin Sens. 1, H317	SKIN SENSITISATION
Aquatic Chronic 2, H411	LONG-TERM (CHRONIC) AQUATIC HAZARD

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :

Signal word :	Warning
Hazard statements :	H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements :

General :	Keep out of reach of children. If medical advice is needed, have product container or label at hand.
Prevention :	Wear protective gloves. Wear eye or face protection. Avoid release to the environment. Avoid breathing vapour. Wash thoroughly after handling.
Response :	Collect spillage. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Disposal :	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients :	bisphenol A-(epichlorhydrin) epoxy resin MW =< 700

SECTION 2: Hazards identification

Supplemental label elements : Contains epoxy constituents. May produce an allergic reaction.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

This mixture contains substances that are assessed to be an endocrine disruptor, refer to Section 3.2. This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Product/ingredient name	Identifiers	%	GB CLP Classification	Type
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3 Index: 603-074-00-8	≥50 - ≤75	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
dipropylene glycol dibenzoate	REACH #: 01-2119529241-49 EC: 248-258-5 CAS: 27138-31-4	≤5	Aquatic Chronic 3, H412	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard
[2] Substance of equivalent concern - Endocrine disrupting properties
[3] Substance with carcinogenic, mutagenic or reproductive toxicity properties

SECTION 4: First aid measures

4.1 Description of first aid measures

General : In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 112 and give immediate treatment (first aid).

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Seek immediate medical attention/advice.

Inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. Give nothing by mouth. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately.

Skin contact : Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners. Remove contaminated clothing and shoes.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so that vomit will not re-enter the mouth and throat.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

SECTION 4: First aid measures

Eye contact :	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation :	No specific data.
Skin contact :	Adverse symptoms may include the following: irritation redness
Ingestion :	No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician :	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments :	No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Extinguishing media :	Recommended: alcohol resistant foam, CO_2, powders, water spray. Not to be used : waterjet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture :	In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products :	Decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

5.3 Advice for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Avoid all direct contact with the spilled material. Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.2 Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Contains epoxy constituents. Avoid all possible skin contact with epoxy and amine containing products, they may cause allergic reactions. Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
No exposure limit value known.	

Biological exposure indices

Product/ingredient name	Exposure limit values
No exposure limit value known.	

Recommended monitoring procedures

Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived effect levels

Not applicable.

Predicted effect concentrations

Not applicable.

8.2 Exposure controls

Appropriate engineering controls

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Individual protection measures

General : Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. Safety eyewear should be used when there is a likelihood of exposure.

Hygiene measures : Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking, using lavatory, and at the end of day.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

SECTION 8: Exposure controls/personal protection

Hand protection :

Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. The quality of the chemical-resistant protective gloves must be chosen as a function of the specific workplace concentrations and quantity of hazardous substances.

Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the appropriate type. Below listed glove(s) should be regarded as generic advice:

Recommended: Silver Shield / Barrier / 4H gloves, nitrile rubber (>0.3 mm), butyl rubber (>0.5 mm), Viton®
May be used: nitrile rubber (>0.1 mm), butyl rubber (>0.3 mm)
Short term exposure: neoprene rubber (>0.1 mm), natural rubber (latex) (>0.4 mm), polyvinyl alcohol (PVA), polyvinyl chloride (PVC)

Body protection :

Personal protective equipment for the body should be selected based on the task being performed and the risks involved handling this product.

Respiratory protection :

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. If working areas have insufficient ventilation: When the product is applied by means that will not generate an aerosol such as, brush or roller wear half or totally covering mask equipped with gas filter of type A, when grinding use particle filter of type P. (EN140) Be sure to use an approved/certified respirator or equivalent.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : Liquid.

Colour : Pink

Odour : Amine-like.

pH : Testing not relevant or not possible due to nature of the product.

Melting point/freezing point : Testing not relevant or not possible due to nature of the product.

Boiling point/boiling range : Testing not relevant or not possible due to nature of the product.

Flash point : Closed cup: 110°C (230°F)

Evaporation rate : Testing not relevant or not possible due to nature of the product.

Flammability : Not available.

Vapour pressure :

	Vapour Pressure at 20°C			Vapour pressure at 50°C		
Ingredient name	**mm Hg**	**kPa**	**Method**	**mm Hg**	**kPa**	**Method**
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	<0	<0	EU A.4			

Vapour density : Not available.

Specific gravity : 1.5 g/cm³

Partition coefficient (LogKow) : Testing not relevant or not possible due to nature of the product.

Auto-ignition temperature : Not available.

Decomposition temperature : Testing not relevant or not possible due to nature of the product.

Viscosity : Testing not relevant or not possible due to nature of the product.

Explosive properties : Testing not relevant or not possible due to nature of the product.

Oxidising properties : Testing not relevant or not possible due to nature of the product.

9.2 Other information

Solvent(s) % by weight : Weighted average: 1 %

Water % by weight : Weighted average: 0 %

VOC content : <10 g/l (Measured)

VOC content, Ready-for-use mixture : 26.3 g/l

Solvent Gas : Weighted average: 0.005 m³/l

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

No specific data.

10.5 Incompatible materials

No incompatible product according to our database.

10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:

Decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Epoxy and amine containing products can cause skin disorders such as allergic eczema. The allergy may arise after only a short exposure period.

Acute toxicity

Product/ingredient name	Result	Dose / Exposure	Effects
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	Rat - Oral - LD50	>2000 mg/kg	
	Rabbit - Dermal - LD50	>2000 mg/kg	
	Rat - Dermal - LD50	>2000 mg/kg	
dipropylene glycol dibenzoate	Rat - Oral - LD50	3914 mg/kg	
	Rat - Dermal - LD50	>2000 mg/kg	
	Rat - Inhalation - LC50 Dusts and mists	>200 mg/l [4 hours]	
4,4'-isopropylidenediphenol	Rat - Oral - LD50	3250 mg/kg	
	Rabbit - Dermal - LD50	>2000 mg/kg	
	Rat - Oral - LD50	3250 mg/kg	

Acute toxicity estimates

Product/ingredient name	Oral mg/kg	Dermal mg/kg	Inhalation (gases) ppm	Inhalation (vapours) mg/l	Inhalation (dusts and mists) mg/l
dipropylene glycol dibenzoate	3914				
4,4'-isopropylidenediphenol	3250				

Irritation/Corrosion

Product/ingredient name	Result	Species	Exposure
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	Rabbit - Eyes - Mild irritant		
	Rabbit - Skin - Mild irritant		
dipropylene glycol dibenzoate	Rabbit - Skin - Mild irritant		
	Rabbit - Eyes - Mild irritant		
4,4'-isopropylidenediphenol	Rabbit - Eyes - Severe irritant	Duration of treatment/ exposure: 24 hours	Amount/concentration applied: 250 Micrograms
	Rabbit - Skin - Mild irritant	Duration of treatment/ exposure: 24 hours	Amount/concentration applied: 500 milligrams

Sensitiser

SECTION 11: Toxicological information

Product/ingredient name	Species - Route of exposure	Result
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	Guinea pig - skin	Sensitising

Mutagenic effects

No known data avaliable in our database.

Carcinogenicity

No known data avaliable in our database.

Reproductive toxicity

No known data avaliable in our database.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
4,4'-isopropylidenediphenol	Category 3		Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
No known data avaliable in our database.			

Aspiration hazard

Product/ingredient name	Result
No known data avaliable in our database.	

Information on likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential chronic health effects

No known significant effects or critical hazards.

11.2 Information on other hazards

Other information : No additional known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

Do not allow to enter drains or watercourses. Toxic to aquatic life with long lasting effects.

Product/ingredient name	Result	Species	Exposure
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	Acute - EC50	Algae	11 mg/l [72 hours]
	Acute - LC50	Fish	2 mg/l [96 hours]
	Acute - EC50	Daphnia	1.8 mg/l [48 hours]
dipropylene glycol dibenzoate	Acute - LC50	Fish	3.7 mg/l [96 hours]
	Acute - LC50	Daphnia	19.3 mg/l [48 hours]
	Acute - LC50	Algae	1.1 mg/l [72 hours]
4,4'-isopropylidenediphenol	Chronic - NOEC - Fresh water	Fish - Green Swordtail - *Xiphophorus helleri* - Juvenile (Fledgling, Hatchling, Weanling)	0.2 - 20 ppb [60 days]
	Chronic - NOEC - Fresh water	Daphnia - Water flea - *Daphnia magna* - Neonate	0.8 mg/l [21 days]
	Acute - LC50	Fish	7.5 mg/l [96 hours]

12.2 Persistence and degradability

Product/ingredient name	Test	Result
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700 dipropylene glycol dibenzoate 4,4'-isopropylidenediphenol	OECD Inherent Biodegradability: Zahn-Wellens/ EMPA Test	12% [28 days] - Not readily 87% [28 days] - Readily 1 - 2% [28 days] - Not readily

SECTION 12: Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700			Not readily
dipropylene glycol dibenzoate			Readily
4,4'-isopropylidenediphenol			Not readily

12.3 Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	2.64 - 3.78	31	Low
dipropylene glycol dibenzoate	3.9	-	Low
4,4'-isopropylidenediphenol	3.4	20 - 67	Low

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logKoc	Koc
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	3.3 - 3.6	1800 - 4400
4,4'-isopropylidenediphenol	3.2	1436.23

Results of PMT and vPvM assessment

Product/ingredient name	PMT	P	M	T	vPvM	vP	vM
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	No	No	No	No	No	No	No
dipropylene glycol dibenzoate	No	No	N/A	No	No	No	No
4,4'-isopropylidenediphenol	No	No	No	No	No	No	No

Mobility : The product does not meet the criteria to be considered as a PMT or vPvM.

12.5 Results of PBT and vPvB assessment

Conclusion/Summary : The product does not meet the criteria to be considered as a PBT or vPvB.

12.6 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

The generation of waste should be avoided or minimised wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

European waste catalogue no. (EWC) is given below.

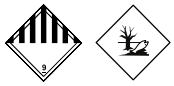
European waste catalogue (EWC) : 08 01 11*

Packaging

The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

Transport may take place according to national regulation or ADR for transport by road, RID for transport by train, IMDG for transport by sea, IATA for transport by air.

	14.1 UN / ID no.	14.2 Proper shipping name	14.3 Transport hazard class(es)	14.4 PG*	14.5 Env*	Additional information
ADR/RID Class	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol A-(epichlorhydrin) epoxy resin MW =< 700)	9 	III	Yes.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. **Tunnel code** (-)

SECTION 14: Transport information

IMDG Class	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.. (bisphenol A-(epichlorhydrin) epoxy resin MW =< 700)	9		III	Yes.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. **Emergency schedules** F-A, S-F
IATA Class	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol A-(epichlorhydrin) epoxy resin MW =< 700)	9		III	Yes.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

PG* : Packing group
Env.* : Environmental hazards

14.6 Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorisation - Substances of very high concern

Annex XIV

None of the components are listed.

Substances of very high concern

Ingredient name	Intrinsic property	Status	Reference number	Date of revision
4,4'-isopropylidenediphenol	Toxic to reproduction	Recommended	9th recommendation	10/1/2019
4,4'-isopropylidenediphenol	Endocrine disrupting properties for human health	Recommended	9th recommendation	10/1/2019
4,4'-isopropylidenediphenol	Endocrine disrupting properties for environment	Recommended	9th recommendation	10/1/2019

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Not applicable.

Other EU regulations

Seveso category This product is controlled under the Seveso III Directive.

Seveso category
E2: Hazardous to the aquatic environment - Chronic 2

15.2 Chemical safety assessment

Not applicable.

SECTION 16: Other information

Abbreviations and acronyms :

ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
EUH statement = CLP-specific Hazard statement
RRN = REACH Registration Number
DNEL = Derived No Effect Level
PNEC = Predicted No Effect Concentration

SECTION 16: Other information

Full text of abbreviated H statements :

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H360F	May damage fertility.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH430	May cause endocrine disruption in the environment.

Full text of classifications [CLP/GHS] :

Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
ED ENV 1	ENDOCRINE DISRUPTOR FOR THE ENVIRONMENT - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Repr. 1B	REPRODUCTIVE TOXICITY - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

Classification	Justification
SKIN CORROSION/IRRITATION	Calculation method
SERIOUS EYE DAMAGE/EYE IRRITATION	Calculation method
SKIN SENSITISATION	Calculation method
LONG-TERM (CHRONIC) AQUATIC HAZARD	Calculation method

Notice to reader

Indicates information that has changed from previously issued version.

The information contained in this safety data sheet is based on the present state of knowledge and EU and national legislation. It provides guidance on health, safety and environmental aspects for handling the product in a safe way and should not be construed as any guarantee of the technical preformance or suitability for particular applications.
It is always the duty of the user/employer to ascertain that the work is planned and carried out in accordance with the national regulations.

Safe Use of Mixture Information

Hempel's Epoxy Filler 35259 Base

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Indoor or outdoor spray painting by professionals or with brush, roller, putty knife, dipping etc. with good general room ventilation.

This safe use information is linked to : Professional spray painting and/or low-energy painting, local effect - Level II
Skin Sens. 1, Eye Irrit. 2 , Asp. Tox. 1 or Solvent.

Sector(s) of use : Industrial uses - Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

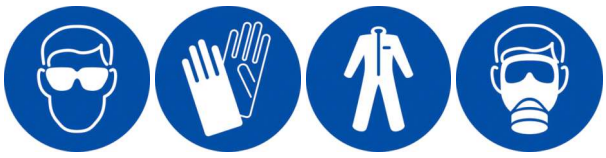
Operational conditions

Place of use : Indoor or outdoor use

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation		Respiratory	Eye	Hands
			Type and air changes per hour				
Preparation of material for application	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings by brush or roller	PROC10	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings by spraying	PROC11	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	None	None
Cleaning	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08a	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See section 8 of this Safety Data Sheet for specifications.



The information in this Safe Use of Mixture Information (SUMI) sheet is based on the data provided by the substance supplier for the substances in the product for which a chemical safety assessment has been carried out at the time of issue. It does not guarantee safe use of the product and does not replace any occupational risk assessment required by legislation. When developing workplace instructions for employees, SUMI sheets should always be considered in combination with the Safety Data Sheet (SDS) and the label of the product.
No liability is accepted for any damage, no matter of what kind, which is a direct or indirect consequence of acts and/or decisions based on the contents of this document.

Safety Data Sheet
Hempel's Curing Agent 95250

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758 - United Kingdom (UK)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Hempel's Curing Agent 95250

Product identity : 9525049810, 0000BD10

Product type : Curing agent

1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application : used only as part of two- or multi component products

Ready-for-use mixture : (See base component)

Identified uses : Consumer applications, Industrial applications, Professional applications.

1.3 Details of the supplier of the safety data sheet

Company details :

Hempel UK Ltd
Berwyn House, The Pavilions
Llantarnam Park
Cwmbran
South Wales NP44 3FD
Telephone: 01633 833600
hempel@hempel.com

1.4 Emergency telephone number

Emergency telephone number (with hours of operation)

UK: **01633 833600** (08.00 - 17.00)
Ireland: **01 809 2166** (National Poisons Information Centre, Monday-Sunday; 08:00-22:00)

See Section 4 of the safety data sheet (first aid measures).

Date of issue : 11 December 2025

Date of previous issue : 27 August 2025.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Skin Corr. 1B, H314	SKIN CORROSION/IRRITATION
Eye Dam. 1, H318	SERIOUS EYE DAMAGE/EYE IRRITATION
Skin Sens. 1, H317	SKIN SENSITISATION
Aquatic Chronic 2, H411	LONG-TERM (CHRONIC) AQUATIC HAZARD

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :

Signal word : Danger

Hazard statements :

H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements :

General : Keep out of reach of children. If medical advice is needed, have product container or label at hand.

Prevention : Wear protective gloves, protective clothing and eye or face protection. Avoid release to the environment. Avoid breathing vapour.

Response : Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage : Store locked up.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

SECTION 2: Hazards identification

Hazardous ingredients : benzyl alcohol
3-aminomethyl-3,5,5-trimethylcyclohexylamine
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 3-aminomethyl-3,5,5-trimethylcyclohexylamine
3,6-diazaoctanethylenediamin
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Yes, applicable.

Tactile warning of danger : Yes, applicable.

2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT, vPvB or endocrine disruptor.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Product/ingredient name	Identifiers	%	GB CLP Classification	Type
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≤10	Acute Tox. 4, H302 Eye Irrit. 2, H319 Skin Sens. 1B, H317	[1]
3-aminomethyl-3,5,5-trimethylcyclohexylamine	REACH #: 01-2119514687-32 EC: 220-666-8 CAS: 2855-13-2 Index: 612-067-00-9	≤10	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 3, H412	[1]
dipropylene glycol dibenzoate	REACH #: 01-2119529241-49 EC: 248-258-5 CAS: 27138-31-4	≤10	Aquatic Chronic 3, H412	[1]
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	CAS: 186321-96-0	≤5	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	REACH #: 01-2119560598-25 EC: 247-063-2 CAS: 25513-64-8	<5	Acute Tox. 4, H302 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317	[1]
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 3-aminomethyl-3,5,5-trimethylcyclohexylamine	REACH #: 01-2119965165-33 EC: 500-101-4 CAS: 38294-64-3	≤5	Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]
2,4,6-tris(dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2	≤3	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318	[1]
3,6-diazaoctanethylenediamin	REACH #: 01-2119487919-13 EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	≤0.3	Acute Tox. 3, H311 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	REACH #: 01-2119979085-27 EC: 309-629-8 CAS: 100545-48-0	≤0.3	Skin Sens. 1B, H317	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

List numbers have no legal significance.

SECTION 4: First aid measures

4.1 Description of first aid measures

General :	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 112 and give immediate treatment (first aid).
Eye contact :	Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Seek immediate medical attention/advice.
Inhalation :	Remove to fresh air and keep at rest in a position comfortable for breathing. Give nothing by mouth. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately.
Skin contact :	Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners. In case of burns flush with water until the pain ceases. While flushing remove clothing from the affected area unless it is burnt into the skin. If hospital treatment is necessary flushing must continue during transfer and until the hospital staff takes over the treatment.
Ingestion :	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so that vomit will not re-enter the mouth and throat.
Protection of first-aiders :	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact :	Causes serious eye damage.
Inhalation :	No known significant effects or critical hazards.
Skin contact :	Causes severe burns. May cause an allergic skin reaction.
Ingestion :	No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact :	Adverse symptoms may include the following: pain watering redness
Inhalation :	No specific data.
Skin contact :	Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion :	Adverse symptoms may include the following: stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician :	If gasses have been inhaled, from the decomposition of the product, symptoms may be delayed. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments :	No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Extinguishing media :	Recommended: alcohol resistant foam, CO_2, powders, water spray. Not to be used : waterjet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture :	In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

SECTION 5: Firefighting measures

Hazardous combustion products : Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides

5.3 Advice for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Avoid all direct contact with the spilled material. Exclude sources of ignition and be aware of explosion hazard. Ventilate the area. Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.2 Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Use spark-proof tools and explosion-proof equipment. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. In addition, the product should be used only in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. No sparking tools should be used.
Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
No exposure limit value known.	

Biological exposure indices

Product/ingredient name	Exposure limit values
No exposure limit value known.	

Recommended monitoring procedures

Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived effect levels

Product/ingredient name	Type - Population - Exposure	Value	Effects
benzyl alcohol	DNEL - Workers - Long term - Inhalation	22 mg/m³	Systemic
	DNEL - Workers - Long term - Dermal	8 mg/kg bw/day	Systemic
3-aminomethyl-3,5,5-trimethylcyclohexylamine	DNEL - Workers - Long term - Dermal	0.16 mg/kg bw/day	Systemic
	DNEL - Workers - Long term - Inhalation	1.17 mg/m³	Systemic
dipropylene glycol dibenzoate	DNEL - Workers - Long term - Dermal	10 mg/kg bw/day	Systemic
	DNEL - Workers - Long term - Inhalation	8.8 mg/m³	Systemic
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	DNEL - General population - Long term - Oral	0.5 mg/kg bw/day	Systemic
	DNEL - General population - Long term - Dermal	0.5 mg/kg bw/day	Systemic
	DNEL - Workers - Long term - Dermal	1 mg/kg bw/day	Systemic
	DNEL - General population - Long term - Inhalation	1.74 mg/m³	Systemic
	DNEL - Workers - Long term - Inhalation	7.05 mg/m³	Systemic
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	DNEL - Workers - Long term - Oral	0.05 mg/kg bw/day	Systemic
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 3-aminomethyl-3,5,5-trimethylcyclohexylamine	DNEL - Workers - Long term - Inhalation	0.493 mg/m³	Systemic
	DNEL - Workers - Long term - Inhalation	0.14 mg/kg	Systemic
2,4,6-tris(dimethylaminomethyl)phenol	DNEL - Workers - Long term - Inhalation	0.53 mg/m³	Systemic
	DNEL - Workers - Long term - Dermal	0.15 mg/kg bw/day	Systemic
3,6-diazaoctanethylenediamin	DNEL - Workers - Long term - Dermal	0.57 mg/kg bw/day	Systemic
	DNEL - Workers - Long term - Inhalation	1 mg/m³	Systemic

Predicted effect concentrations

Product/ingredient name	Compartment Detail	Value
benzyl alcohol	Soil - Assessment Factors	0.456 mg/kg wwt
	Sewage Treatment Plant - Assessment Factors	39 mg/l
	Sediment - Assessment Factors	5.27 mg/kg wwt
	Marine water sediment - Assessment Factors	0.527 mg/kg wwt
	Marine - Assessment Factors	0.1 mg/l
	Fresh water - Assessment Factors	1 mg/l
dipropylene glycol dibenzoate	Fresh water	0.02 mg/l
	Marine water	0.002 mg/l
	Fresh water sediment	8.03 mg/kg
	Marine water sediment	0.803 mg/kg
	Soil	1 mg/kg
	Sewage Treatment Plant	10 mg/l
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	Soil	10 mg/kg
	Marine water	0.01 mg/l
	Sewage Treatment Plant	72 mg/l
	Fresh water	0.102 mg/l
	Fresh water sediment	0.622 mg/kg
	Marine water sediment	0.062 mg/kg
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 3-aminomethyl-3,5,5-trimethylcyclohexylamine	Fresh water sediment	4320 mg/kg
	Soil	864 mg/kg

SECTION 8: Exposure controls/personal protection

	Sewage Treatment Plant	10 mg/l
	Marine water	0.001 mg/l
	Marine water sediment	432 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Fresh water	0.084 mg/l
	Marine water	0.0084 mg/l
	Sewage Treatment Plant	0.2 mg/l
3,6-diazaoctanethylenediamin	Fresh water	190 µg/l
	Fresh water sediment	95.9 mg/kg
	Marine water	38 µg/l
	Marine water sediment	19.2 mg/kg
	Soil	19.1 mg/kg
	Sewage Treatment Plant	4.25 mg/l

8.2 Exposure controls

Appropriate engineering controls

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Individual protection measures

General : Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. Safety eyewear should be used when there is a likelihood of exposure.

Hygiene measures : Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking, using lavatory, and at the end of day.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Hand protection : Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. The quality of the chemical-resistant protective gloves must be chosen as a function of the specific workplace concentrations and quantity of hazardous substances.

Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the appropriate type. Below listed glove(s) should be regarded as generic advice:

Recommended: Silver Shield / Barrier / 4H gloves, polyvinyl alcohol (PVA), Viton®
May be used: butyl rubber (>0.5 mm)
Short term exposure: nitrile rubber (>0.3 mm), neoprene rubber (>0.1 mm), natural rubber (latex) (>0.4 mm), polyvinyl chloride (PVC), nitrile rubber (>0.1 mm), butyl rubber (>0.3 mm)

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved handling this product.
Wear suitable protective clothing.
Chemical-resistant apron.

Respiratory protection : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If working areas have insufficient ventilation: When the product is applied by means that will not generate an aerosol such as, brush or roller wear half or totally covering mask equipped with gas filter of type A, when grinding use particle filter of type P. (EN140) Be sure to use an approved/certified respirator or equivalent.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : Liquid.

Colour : Green.

Odour : Non-characteristic.

pH : Testing not relevant or not possible due to nature of the product.

Melting point/freezing point : Testing not relevant or not possible due to nature of the product.

Boiling point/boiling range : Testing not relevant or not possible due to nature of the product.

Flash point : Closed cup: 92°C (197.6°F)

Evaporation rate : Testing not relevant or not possible due to nature of the product.

Flammability : Highly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.
Slightly flammable in the presence of the following materials or conditions: heat.

Vapour pressure :

	Vapour Pressure at 20˚C			Vapour pressure at 50˚C		
Ingredient name	**mm Hg**	**kPa**	**Method**	**mm Hg**	**kPa**	**Method**
benzyl alcohol	0.05	0.0067				

Vapour density : Not available.

Specific gravity : 1.67 g/cm³

Partition coefficient (LogKow) : Testing not relevant or not possible due to nature of the product.

Auto-ignition temperature :

Ingredient name	°C	°F	Method
benzyl alcohol	436	816.8	

Decomposition temperature : Testing not relevant or not possible due to nature of the product.

Viscosity : Testing not relevant or not possible due to nature of the product.

Explosive properties : Slightly explosive in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.

Oxidising properties : Testing not relevant or not possible due to nature of the product.

9.2 Other information

Solvent(s) % by weight : Weighted average: 9 %

Water % by weight : Weighted average: 0 %

VOC content : 40.6 g/l

TOC Content : Weighted average: 33 g/l

Solvent Gas : Weighted average: 0.035 m³/l

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

No specific data.

10.5 Incompatible materials

Reactive or incompatible with the following materials: oxidising materials.
Slightly reactive or incompatible with the following materials: reducing materials.

SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:

Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Exposure to component solvent vapor concentrations may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Solvents may cause some of the above effects by absorption through the skin. Symptoms and signs include headaches, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. If splashed in the eyes, the liquid may cause irritation and reversible damage. Accidental swallowing may cause stomach pain. Chemical lung inflammation may occur if the product is taken into the lungs via vomiting.
Inhalation of a corrosive substance may result in health effects such as stinging, coughing and in extreme cases, dyspnoea or loss of consciousness with a risk of lung damage, possibly lung oedema. Cauterization of skin and mucous membrane. If splashed in the eyes, the liquid may cause ireversible damage. Accidental swallowing may cause stinging and cauterization to mouth, oesophagus and stomach. Symptoms and signs include bloody vomiting, chock and loss of consciousness.
Direct contact with the eyes can cause irreversible damage, including blindness.

Acute toxicity

Product/ingredient name	Result	Dose / Exposure	Effects
benzyl alcohol	Rat - Oral - LD50 Rat - Inhalation - LC50 Dusts and mists	1230 mg/kg >4178 mg/m³ [4 hours]	
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Rat - Oral - LD50 Rabbit - Dermal - LD50 Rat - Inhalation - LC50 Dusts and mists	1030 mg/kg 1840 mg/kg >5.01 mg/l [4 hours]	
dipropylene glycol dibenzoate	Rat - Oral - LD50 Rat - Dermal - LD50 Rat - Inhalation - LC50 Dusts and mists	3914 mg/kg >2000 mg/kg >200 mg/l [4 hours]	
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	Rat - Oral - LD50	910 mg/kg	
2,4,6-tris(dimethylaminomethyl) phenol	Rat - Oral - LD50	1200 mg/kg	Peripheral Nerve and Sensation - Flaccid paralysis without anesthesia (usually neuromuscular blockage) Lung, Thorax, or Respiration - Dyspnea
3,6-diazaoctanethylenediamin	Rat - Oral - LD50 Rabbit - Dermal - LD50 Rabbit - Dermal - LD50 Rat - Oral - LD50	2169 mg/kg 1465 mg/kg 550 mg/kg 1716 mg/kg	

Acute toxicity estimates

Product/ingredient name	Oral mg/kg	Dermal mg/kg	Inhalation (gases) ppm	Inhalation (vapours) mg/l	Inhalation (dusts and mists) mg/l
Hempel's Curing Agent 95250	5593.2	22293.4			
benzyl alcohol	1200				
3-aminomethyl-3,5,5-trimethylcyclohexylamine	1030	1840			
dipropylene glycol dibenzoate	3914				
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	910				
2,4,6-tris(dimethylaminomethyl)phenol	1200				
3,6-diazaoctanethylenediamin		550			

Irritation/Corrosion

Product/ingredient name	Result	Species	Exposure
benzyl alcohol	Rabbit - Eyes - Visible necrosis Rabbit - Skin - Mild irritant		
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Rabbit - Skin - Severe irritant Rabbit - Eyes - Severe irritant		
dipropylene glycol dibenzoate	Rabbit - Skin - Mild irritant Rabbit - Eyes - Mild irritant		
2,4,6-tris(dimethylaminomethyl) phenol	Rabbit - Eyes - Severe irritant Rabbit - Skin - Severe irritant	Duration of treatment/ exposure: 24 hours Duration of treatment/	Amount/concentration applied: 50 Micrograms Amount/concentration applied: 2

SECTION 11: Toxicological information

3,6-diazaoctanethylenediamin	Rabbit - Eyes - Moderate irritant	exposure: 24 hours Duration of treatment/ exposure: 24 hours	milligrams Amount/concentration applied: 20 milligrams
	Rabbit - Skin - Severe irritant	Duration of treatment/ exposure: 24 hours	Amount/concentration applied: 5 milligrams
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	Rabbit - Skin - Mild irritant		
	Rabbit - Eyes - Mild irritant		

Sensitiser

Product/ingredient name	Species - Route of exposure	Result
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Guinea pig - skin	Sensitising
3,6-diazaoctanethylenediamin	Guinea pig - skin	Sensitising

Mutagenic effects

No known data avaliable in our database.

Carcinogenicity

No known data avaliable in our database.

Reproductive toxicity

No known data avaliable in our database.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
No known data avaliable in our database.			

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
No known data avaliable in our database.			

Aspiration hazard

Product/ingredient name	Result
No known data avaliable in our database.	

Information on likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential chronic health effects

No known significant effects or critical hazards.

11.2 Information on other hazards

Other information : No additional known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

Do not allow to enter drains or watercourses. Toxic to aquatic life with long lasting effects.

Product/ingredient name	Result	Species	Exposure
benzyl alcohol	Acute - LC50	Fish	460 mg/l [96 hours]
	Acute - EC50	Daphnia	230 mg/l [48 hours]
	Acute - IC50	Algae	770 mg/l [72 hours]
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Acute - LC50	Fish	110 mg/l [96 hours]
	Acute - EC50	Daphnia	23 mg/l [48 hours]
	Chronic - NOEC	Daphnia	3 mg/l [21 days]
	Chronic - EC50	Algae	37 mg/l [72 hours]
dipropylene glycol dibenzoate	Acute - LC50	Fish	3.7 mg/l [96 hours]
	Acute - LC50	Daphnia	19.3 mg/l [48 hours]
	Acute - LC50	Algae	1.1 mg/l [72 hours]
Fatty acids, tall-oil, reaction products with bisphenol A,	Acute - EC50	Daphnia	0.705 mg/l [48 hours]

SECTION 12: Ecological information

epichlorohydrin, glycidyl tolyl ether and triethylenetetramine			
	Acute - EC50	Algae	0.186 mg/l [72 hours]
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	Acute - EC50	Algae	29.5 mg/l [72 hours]
2,4,6-tris(dimethylaminomethyl) phenol	Acute - EC50	Algae	84 mg/l [72 hours]
	Acute - LC50	Fish	175 mg/l [96 hours]
3,6-diazaoctanethylenediamin	Acute - EC50	Daphnia	31.1 mg/l [48 hours]
	Acute - EC50	Algae	20 mg/l [72 hours]
	Acute - LC50	Fish	330 mg/l [96 hours]
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	Acute - EC50	Fish	>10 mg/l [96 hours]
	Acute - EC50	Daphnia	>10 mg/l [48 hours]
	Acute - EC50	Algae	>100 mg/l [72 hours]

12.2 Persistence and degradability

Product/ingredient name	Test	Result
benzyl alcohol	OECD Ready Biodegradability - Modified MITI Test (I)	92 - 96% [14 days] - Readily
	OECD Ready Biodegradability - DOC Die-Away Test	95 - 97% [21 days] - Readily
3-aminomethyl-3,5,5-trimethylcyclohexylamine		8% [28 days] - Not readily
dipropylene glycol dibenzoate		87% [28 days] - Readily
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	EU	7% [28 days] - Not readily
2,4,6-tris(dimethylaminomethyl) phenol	OECD Ready Biodegradability - Closed Bottle Test	4% [28 days] - Not readily
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	OECD Ready Biodegradability - Closed Bottle Test	22% [28 days] - Not readily

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol			Readily
3-aminomethyl-3,5,5-trimethylcyclohexylamine			Not readily
dipropylene glycol dibenzoate			Readily
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine			Not readily
2,4,6-tris(dimethylaminomethyl) phenol			Not readily
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine			Not readily

12.3 Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
benzyl alcohol	0.87	1.37	Low
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.99	-	Low
dipropylene glycol dibenzoate	3.9	-	Low
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	-0.3	-	Low
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 3-aminomethyl-3,5,5-trimethylcyclohexylamine	-	5.13	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
3,6-diazaoctanethylenediamin	-1.66 - -1.4	-	Low
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	5.86	-	High

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logKoc	Koc
benzyl alcohol	1.1	12.6442
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2	98.3852
2,4,6-tris(dimethylaminomethyl)phenol	2.7	525.589
3,6-diazaoctanethylenediamin	1.5	33.6474

SECTION 12: Ecological information

Results of PMT and vPvM assessment

Product/ingredient name	PMT	P	M	T	vPvM	vP	vM
benzyl alcohol	No	No	Yes	No	No	No	No
3-aminomethyl-3,5,5-trimethylcyclohexylamine	No	No	Yes	No	No	No	No
dipropylene glycol dibenzoate	No	No	N/A	No	No	No	No
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	No	No	N/A	No	No	No	No
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	No	No	N/A	No	No	No	No
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 3-aminomethyl-3,5,5-trimethylcyclohexylamine	No	No	N/A	No	No	No	No
2,4,6-tris(dimethylaminomethyl)phenol	No	No	Yes	No	No	No	No
3,6-diazaoctanethylenediamin	No	No	Yes	No	No	No	No
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	No	No	N/A	No	No	No	No

Mobility : The product does not meet the criteria to be considered as a PMT or vPvM.

12.5 Results of PBT and vPvB assessment

Conclusion/Summary : The product does not meet the criteria to be considered as a PBT or vPvB.

12.6 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

The generation of waste should be avoided or minimised wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Spillage, remains, discarded clothes and similar should be discarded in a fireproof container.

European waste catalogue no. (EWC) is given below.

European waste catalogue (EWC) : 08 01 11*

Packaging

The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

Transport may take place according to national regulation or ADR for transport by road, RID for transport by train, IMDG for transport by sea, IATA for transport by air.

	14.1 UN / ID no.	14.2 Proper shipping name	14.3 Transport hazard class(es)	14.4 PG*	14.5 Env*	Additional information
ADR/RID Class	UN3066	PAINT RELATED MATERIAL	8 	III	Yes.	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. **Tunnel code** (E)
IMDG Class	UN3066	PAINT RELATED MATERIAL. (Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine)	8 	III	Yes.	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. **Emergency schedules** F-A, S-B
IATA Class	UN3066	PAINT RELATED MATERIAL	8 	III	Yes.	The environmentally hazardous substance mark may appear if required by other transportation regulations.

PG* : Packing group
Env.* : Environmental hazards

SECTION 14: Transport information

14.6 Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorisation - Substances of very high concern

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Not applicable.

Other EU regulations

Seveso category This product is controlled under the Seveso III Directive.

Seveso category
E2: Hazardous to the aquatic environment - Chronic 2

15.2 Chemical safety assessment

-

SECTION 16: Other information

Abbreviations and acronyms :

ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
EUH statement = CLP-specific Hazard statement
RRN = REACH Registration Number
DNEL = Derived No Effect Level
PNEC = Predicted No Effect Concentration

Full text of abbreviated H statements :

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS] :

Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
Skin Sens. 1B	SKIN SENSITISATION - Category 1B

SECTION 16: Other information

Classification	Justification
SKIN CORROSION/IRRITATION	Calculation method
SERIOUS EYE DAMAGE/EYE IRRITATION	Calculation method
SKIN SENSITISATION	Calculation method
LONG-TERM (CHRONIC) AQUATIC HAZARD	Calculation method

Notice to reader

Indicates information that has changed from previously issued version.

The information contained in this safety data sheet is based on the present state of knowledge and EU and national legislation. It provides guidance on health, safety and environmental aspects for handling the product in a safe way and should not be construed as any guarantee of the technical preformance or suitability for particular applications.
It is always the duty of the user/employer to ascertain that the work is planned and carried out in accordance with the national regulations.

Safe Use of Mixture Information
Hempel's Curing Agent 95250

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Indoor or outdoor spray painting by professionals or with brush, roller, putty knife, dipping etc. with good general room ventilation.

This safe use information is linked to : Professional spray painting and/or low-energy painting, local effect - Level III
Skin Corr. 1, Eye Dam. 1, Resp. Sens. 1 or EUH071

Sector(s) of use : Industrial uses - Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

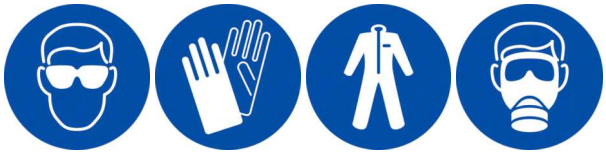
Operational conditions

Place of use : Indoor or outdoor use

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation		Respiratory	Eye	Hands
			Type and air changes per hour				
Preparation of material for application	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.
Professional application of coatings by brush or roller	PROC10	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.
Professional application of coatings by spraying	PROC11	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	None	Wear suitable gloves tested to EN374.
Cleaning	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.
Waste management	PROC08a	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

See section 8 of this Safety Data Sheet for specifications.



The information in this Safe Use of Mixture Information (SUMI) sheet is based on the data provided by the substance supplier for the substances in the product for which a chemical safety assessment has been carried out at the time of issue. It does not guarantee safe use of the product and does not replace any occupational risk assessment required by legislation. When developing workplace instructions for employees, SUMI sheets should always be considered in combination with the Safety Data Sheet (SDS) and the label of the product.
No liability is accepted for any damage, no matter of what kind, which is a direct or indirect consequence of acts and/or decisions based on the contents of this document.